

**Work Order ID 63496**

November 3, 2010 8:38:53 AM

Page 1

Item ID: D205-706-013

Accept

Setup Start

Revision ID:

Stop

Item Name: Fuel Purge Canister

Start Date: 11/03/10 Start Qty: 1.00

Required Date: 11/05/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D412-706

Rev A

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-706-013 CHG002

Sisoluloy

HJ for BG 10-11-04

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

C. 10/11/10 (2)

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

Sisoluloy

(72)

**Work Order ID 63496**

November 3, 2010 8:38:53 AM

Page 2

Item ID: D205-706-013

Accept

Setup Start

Revision ID:

Stop

Item Name: Fuel Purge Canister

Start Date: 11/03/10 Start Qty: 1.00

Required Date: 11/05/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD205-706-013

Location: 33PPP Rev: 33

10/11/10 458

20

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/11/10 458

ump  
10-11-3

# Picklist Print

November 3, 2010 8:38:41 AM

Page 1

Work Order ID: 63496

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister



Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D  
KJ/JLM IPP Rev:F 10.05.10 as per  
chg002 DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-5A Bolt		Purchased	No			110	Each	1,375.000	4	8			
----------------	--	-----------	----	--	--	-----	------	-----------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST350	1375	
105057	375	
115016	500	
115371	500	

AN814-6D Plug		Purchased	No			110	Each	8.0000	1	12			
------------------	--	-----------	----	--	--	-----	------	--------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST329	8	
114742	8	

AN815-6D Union-M-Flare		Purchased	No			110	Each	26.0000	2	2			
---------------------------	--	-----------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST329	26	
114348	1	
114523	5	
114988	20	

M114742  
M114348 3X  
M114523 1X

# Picklist Print

November 3, 2010 8:38:42 AM

Page 2

Work Order ID: 63496

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

AN833-6D Purchased No 110 Each 13.0000



Elbow, Bulkhead-M-Flare

Location Loc Qty Loc Code

ST333 13

111650 7

115705 6

AN924-6D Purchased No 110 Each 16.0000



Nut

Location Loc Qty Loc Code

ST335 16

114742 6

114988 10

AN960JD10 1 NAS1149D0363J Purchased No 110 Each 8.0000



Washer

Location Loc Qty Loc Code

ST 6

107715 6

ST335 2

105792 2

AN960JD10 1 NAS1149D0332J Purchased No 110 Each 0.0000



Washer

AN960JD916 NAS1149D9630 Purchased No 110 Each 0.0000



WASHER

November 3, 2010 8:38:42 AM

Shop Packet Print

Page 2

# Picklist Print

November 3, 2010 8:38:42 AM

Page 3

Work Order ID: 63496

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

D2001-4 Manufactured No

110 Each 7.0000



Valve Assembly (1/4")



Location

Loc Qty

Loc Code

ST002

7

55525

1

56682

6

D3262-041 Manufactured No

110 Each 2.0000



Canister Assembly



Location

Loc Qty

Loc Code

ST144

2

55184

2

D3264-1 Manufactured No

110 Each 9.0000



Bracket



Location

Loc Qty

Loc Code

ST144

9

55733

3

59451

6

D3297-1-0121 Manufactured No

110 Each 6.0000



HOSE ASS'Y



Location

Loc Qty

Loc Code

ST194

6

47419

1

58004

2

59542

3

November 3, 2010 8:38:42 AM

Shop Packet Print

Page 3

# Picklist Print

November 3, 2010 8:38:43 AM

Page 4

Work Order ID: 63496

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

D3297-1-0130

Manufactured No

110 Each

7.0000



HOSE ASS'Y

Location

Loc Qty

Loc Code

ST194

7

46644

1

55069

3

59541

3

110

Each

7.0000

D3297-3-0350

Manufactured No



HOSE ASS'Y

Location

Loc Qty

Loc Code

ST194

7

46039

1

58005

3

59545

3

110

Each

7.0000

D3298-001

Manufactured No



Tube Assembly

Location

Loc Qty

Loc Code

ST195

7

48507

7

110

Each

10.0000

D3298-009

Manufactured No



Tube Assembly

Location

Loc Qty

Loc Code

ST195

10

47506

10

November 3, 2010 8:38:43 AM

Shop Packet Print

Page 4

# Picklist Print

November 3, 2010 8:38:43 AM

Work Order ID: 63496

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

Sa D3299-1  
Fitting

Manufactured No

110 Each

14.0000

Location

Loc Qty

Loc Code

ST050

14

42170

12

55540

2

110 Each

20.0000

Sa D3299-3  
Fitting

Manufactured No

Location

Loc Qty

Loc Code

ST050

20

42171

14

55530

6

110 Each

24.0000

Sa D3301-1  
Placard

Manufactured No

Location

Loc Qty

Loc Code

ST050

24

56601

12

56685

12

110 Each

15.0000

Sa D3301-3  
Placard

Manufactured No

Location

Loc Qty

Loc Code

ST050

15

47423

9

60250

6

# Picklist Print

November 3, 2010 8:38:44 AM

Page 6

Work Order ID: 63496

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

D3302-1 Manufactured No

110

Each

8.0000



Doubler

## Location

## Loc Qty

## Loc Code

ST143

8

47424

1

54577

3

60251

4

110

Each

11.0000

D3302-3

Manufactured No



Doubler

## Location

## Loc Qty

## Loc Code

ST142

11

54578

11

110

Each

1,890.000

MS21042L3

Purchased No



Nut

## Location

## Loc Qty

## Loc Code

ST300

1890

114784

890

115835

1000

110

Each

30.0000

MS21919-WDG12

Purchased No



Clamp

## Location

## Loc Qty

## Loc Code

ST307

30

107534

30

November 3, 2010 8:38:44 AM

Shop Packet Print

Page 6



# • Picklist Print

November 3, 2010 8:38:45 AM

Page 7

Work Order ID: 63496

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

MS21919-WDG16

Purchased

No

110

Each

14.0000

2

24



Clamp

## Location

## Loc Qty

## Loc Code

ST307

14

109147

2

111548

2

114523

10

M109147 2x  
M11548 2x

MS21919-WDG9

Purchased

No

110

Each

43.0000

5

5/10V



Clamp

## Location

## Loc Qty

## Loc Code

ST307

43

111578

43

110

Each

10.0000

2

M11578 2x  
4x

MS21920-42

Purchased

No



CLAMP(per MIL-DTL-8783C)

## Location

## Loc Qty

## Loc Code

ST451

10

114113

2

115358

8

110

Each

33.0000

5

M114113 2x  
M115358 8x  
10x

MS28778-6

Purchased

No



Packing

## Location

## Loc Qty

## Loc Code

ST294

33

112966

3

113422

20

114494

10

M112966 3x  
M114494 7x

November 3, 2010 8:38:45 AM

Shop Packet Print

Page 7

# Picklist Print

November 3, 2010 8:38:46 AM

Page 8

Work Order ID: 63496

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister



Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

MS35489-11

Purchased

No

110

Each

22.0000



GROMMET



*Copy 2*

Location

Loc Qty

Loc Code

ST295

22

109166

22

*11/09/10*

REFERENCE ONLY  
5

## 5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A*	BOLT
1	1	1	AN814-6D	PLUG
3	2	2	AN815-6D	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
5	4	1	AN924-6D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10-	WASHER

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Revision: A

Date: 04.11.30

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IIN-D412-706

Page 18 of 18

2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
10	5	5	MS28778-6	O-RING
1	1	1	MS35489-11	GROMMET

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Revision: A

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